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# FACADE CLADDING

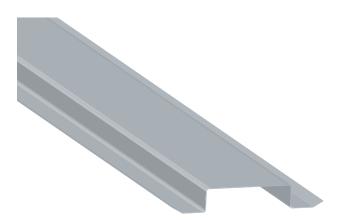
ACCESSORIES

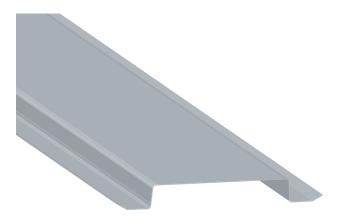


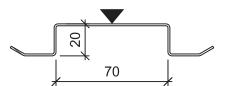
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This brochure includes the main accessories of facade claddings. They do not directly fit for use in all construction sites. In conflict situations act according to the instructions of the structural designer or contact our technical support (contact information on the last page of this brochure).







Product name
Standard length
Special range
Band width
Weight
Unit

**Support stud CA1SS1** 3000 mm 150–4000 mm 170 mm 1,6 kg/m (steel) m

# • Materials, coatings and colours

1,2 mm 1,5 mm Steel, zinc coated steel Aluminum

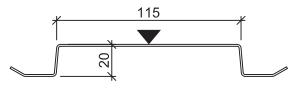
	Colour chart	Coating	Colour
Steel	Standard chart	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
		HIARC Matt	RR40, RR41, RR45
	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

Minimum order sizes:

- Standard chart: no limitations
- Colorful chart: decided on a project basis

#### Intended use

Sub-frame of facade cladding



# Product properties

Product name
Standard length
Special range
Band width
Weight
Unit

**Support stud CA1SS2** 3000 mm 150-4000 mm 250 mm 2,4 kg/m (steel) m

# • Materials, coatings and colours

1,2 mm	Steel, zinc coated steel
1,5 mm	Aluminum

	Colour chart	Coating	Colour
Steel	Standard chart	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
		HIARC Matt	RR40, RR41, RR45
	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

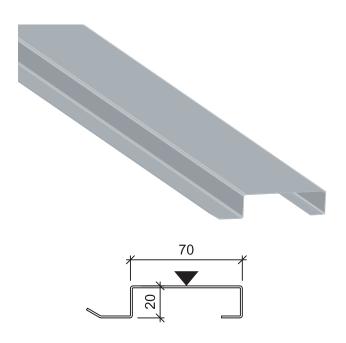
Minimum order sizes:

- Standard chart: no limitations

- Colorful chart: decided on a project basis

#### Intended use

Sub-frame of facade cladding



# 

#### Product properties

Product name	Support stud CA1RS1
Standard length	3000 mm
Special range	150-4000 mm
Band width	150 mm
Weight	1,4 kg/m (steel)
Unit	m

# • Materials, coatings and colours

1,2 mm 1,5 mm Steel, zinc coated steel Aluminum

	Colour chart	Coating	Colour
Steel	Standard chart	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
		HIARC Matt	RR40, RR41, RR45
	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

Minimum order sizes:

- Standard chart: no limitations
- Colorful chart: decided on a project basis

# Intended use

Sub-frame of facade cladding

#### Product properties

Product name
Standard length
Special range
Band width
Weight
Unit

**Support stud corner CA1SSC1** 3000 mm 150-4000 mm 250 mm 2,4 kg/ m

# • Materials, coatings and colours

1,2 mm	Steel, zinc coated steel
1,5 mm	Aluminum

	Colour chart	Coating	Colour
Steel	Standard chart	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
		HIARC Matt	RR40, RR41, RR45
	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

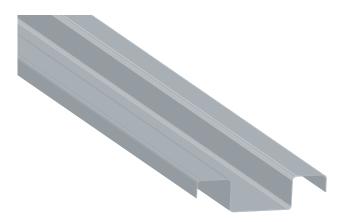
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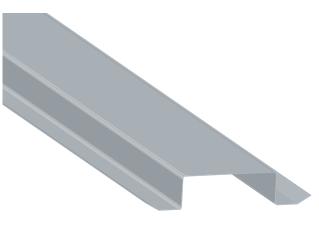
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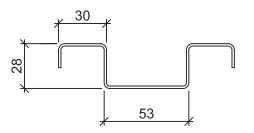
- Colorful chart: decided on a project basis

# • Intended use

Sub-frame of facade cladding







Product name
Standard length
Special range
Band width
Weight
Unit

**Support stud CA1SS3** 3000 mm 150-4000 mm 189 mm 2,2 kg/m m

# • Materials, coatings and colours

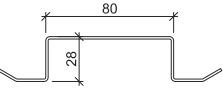
1,5 mm

steel Cor-Ten A

Minimum order sizes: - no limitations

#### • Intended use

Sub-frame of Cor-Ten facade cladding



# Product properties

Product name
Standard length
Special range
Band width
Weight
Unit

Support stud CA1SS4 3000 mm 150-4000 mm 192 mm 2,3 kg/pcs m

# • Materials, coatings and colours

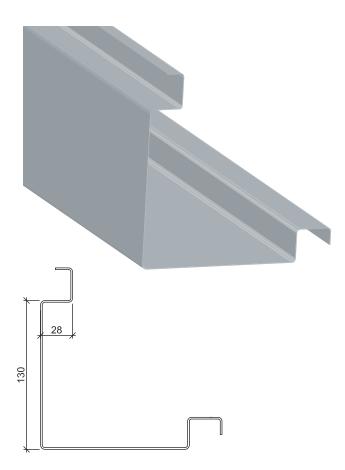
1,5 mm

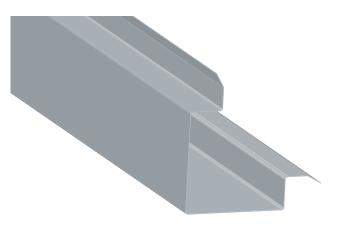
steel Cor-Ten A

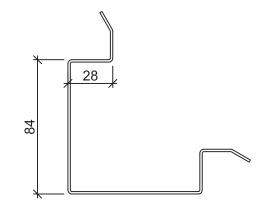
Minimum order sizes: -no limitations

# Intended use

Sub-frame of Cor-Ten facade cladding







# Product properties Product name Support stud corner CA1SSC2 Standard length Special range Band width Weight Unit Product name Support stud corner CA1SSC2 Support stud corner corner CA1SSC2 Support stud corner cancel studies Support studies Supor

• Materials, coatings and colours

1,5 mm

steel Cor-Ten A

Minimum order sizes: - no limitations

#### Intended use

Sub-frame of Cor-Ten facade cladding

# Product properties

Product name Standard length Special range Band width Weight Unit **Support stud corner CAISSC3** 3000 mm 150-4000 mm 280 mm 3,3 kg/m m

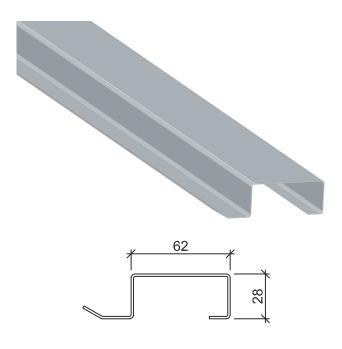
# • Materials, coatings and colours

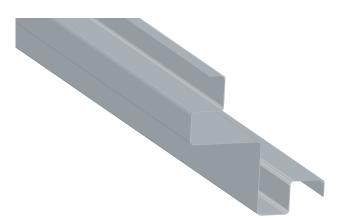
1,5 mm

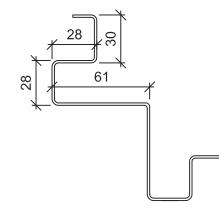
steel Cor-Ten A

Minimum order sizes: - no limitations

 Intended use Sub-frame of Cor-Ten facade cladding







Product name Standard length Special range Band width Weight Unit Support stud CA1RS2 3000 mm 150–4000 mm 156 mm 1,8 kg/m m

Materials, coatings and colours

1,5 mm

steel Cor-Ten A

Minimum order sizes: - no limitations

#### • Intended use

Sub-frame of Cor-Ten facade cladding

# • Product properties

Product name Standard length Special range Band width Weight Unit **Support stud CA1SSC4** 3000 mm 150–4000 mm 312 mm 3,7 kg/m m

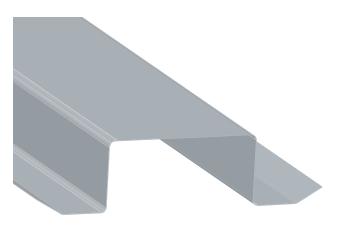
# • Materials, coatings and colours

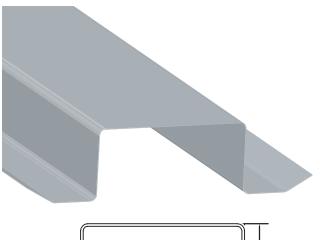
1,5 mm

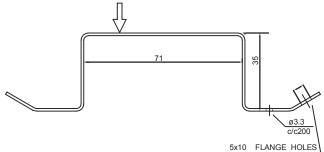
steel Cor-Ten A

Minimum order sizes: - no limitations

 Intended use Sub-frame of Cor-Ten facade cladding







# 

#### Product properties

Product name Standard length Special range Band width Weight Unit

**Support stud CA1SS-A** 3000 mm 150-4000 mm 205 mm 1,9 kg/m m

• Materials, coatings and colours 1,2 mm Steel

Standard:

**RR45** 

HIARC Matt

Minimum order sizes:

- Standard chart: no limitations

# Intended use

Sub-frame of Liberta Solar rainscreen panels.

Note

Joint stud when installed without adjustable fasteners

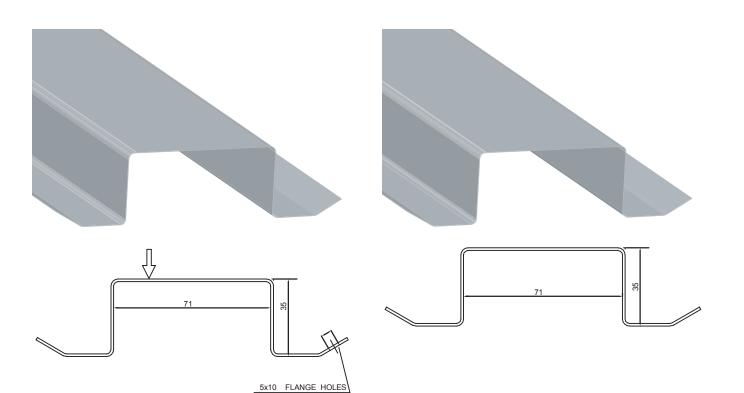
# • Product properties

Product name Standard length Special range Band width Weight Unit Support stud CA1SS-B 3000 mm 150-4000 mm 205 mm 1,9 kg/m m

• Materials, coatings and colours 1,2 mm Zinc coated steel

• Intended use Sub-frame of Liberta Solar rainscreen panels.

 Note Middle stud when installed without adjustable fasteners



Product name Standard length Special range Band width Weight Unit **Support stud CA1SS-C** 3000 mm 150-4000 mm 205 mm 1,9 kg/m m

• Materials, coatings and colours 1,2 mm Steel

Standard: HIARC Matt

RR45

Minimum order sizes:

- Standard chart: no limitations

# Intended use

Sub-frame of Liberta Solar rainscreen panels

# Note

Joint stud when installed without adjustable fasteners

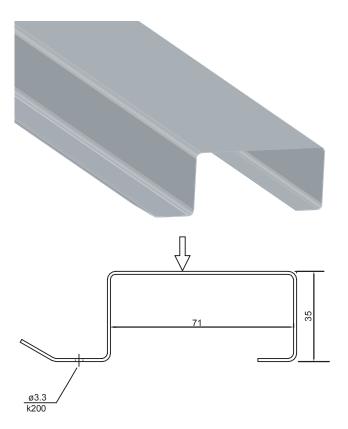
# Product properties

Product name Standard length Special range Band width Weight Unit Support stud CA1SS-D 3000 mm 150-4000 mm 205 mm 1,9 kg/m m

• Materials, coatings and colours 1,2 mm Zinc coated steel

• Intended use Sub-frame of Liberta Solar rainscreen panels

• Note Middle stud when installed on adjustable fastener



Product name	Support stud CA1SS –edge
Standard length	3000 mm
Special range	150-4000 mm
Band width	183 mm
Weight	1,7 kg/m
Unit	m

# • Materials, coatings and colours 1,2 mm

Steel

RR45

Standard:

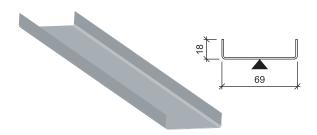
HIARC Matt

Minimum order sizes:

- Standard chart: no limitations

# • Intended use

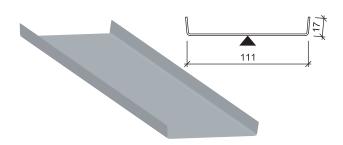
Sub-frame of Liberta Solar rainscreen panels



• Product properties Product name Standard length Band width Weight Unit

Support stud joint piece CA1SSJ1 200 mm 99 mm 0,23 kg/pcs (steel) pcs

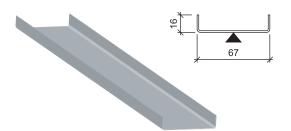
- Materials, coatings and colours 1,5 mm Zinc coated steel 1,5 mm Aluminum
- Intended use Joint piece of support stud CA1SS1



• Product properties Product name Standard length Band width Weight Unit

Support stud joint piece CA1SSJ2 200 mm 139 mm 0,33 kg/pcs (steel) pcs

- Materials, coatings and colours 1,5 mm Zinc coated steel 1,5 mm Aluminum
- Intended use Joint piece of support stud CA1SS2



Product properties Product name Standard length 200 mm Band width 93 mm Weight Unit pcs

Support stud joint piece CA1SSJ3 0,22 kg/pcs (steel)

- Materials, coatings and colours 1,5 mm Zinc coated steel 1,5 mm Aluminum
- Intended use Joint piece of support stud CA1RS1

18 77 Product properties

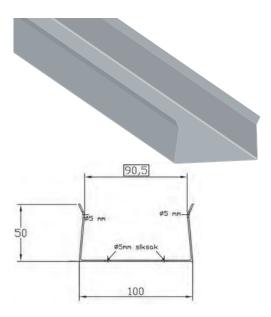
Product name Standard length Band width Weight Unit

Support stud joint piece CA1SSJ4 200 mm 181 mm 0,44 kg/pcs (steel) pcs

- Materials, coatings and colours 1,5 mm 1,5 mm

Zinc coated steel Aluminum

• Intended use Joint piece of support stud CA1SC1



Product name
Standard length
Special range
Band width
Weight
Unit

Adjustable stud CA1SS5 3000 mm 150-4000 mm 193 mm 1,8 kg/m m

# Materials, coatings and colours

1,2 mm 1,5 mm Steel, zinc coated steel Aluminum

	Colour chart	Coating	Colour
	Standard chart	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
	chart	HIARC Matt	RR40, RR41, RR45
Steel	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
Alum		Powder paint	RR, RAL and NCS colours available by request

Minimum order sizes:

- Standard chart: no limitations
- Colorful chart: decided on a project basis

# Intended use

Inner component of adjustable fastener.

# • Note

Stud CA1SS5 (inside measure) and CA1SS6 (outside measure), difference requirement 2 mm. There should always be friction between CA1SS5 and CA1SS6 to help adjusting purlins together before fastening



# • Product properties

Product name	
Standard length	
Special range	
Band width	
Weight	
Unit	

**Adjustable stud CA1SS6** 3000 mm 150–4000 mm 183 mm 1,7 kg/m m

# • Materials, coatings and colours

1,2 mm 1,5 mm Steel, zinc coated steel Aluminum

	Colour chart	Coating	Colour
	Standard	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
	chart	HIARC Matt	RR40, RR41, RR45
Steel	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
Alum		Powder paint	RR, RAL and NCS colours available by request

Minimum order sizes:

- Standard chart: no limitations

- Colorful chart: decided on a project basis

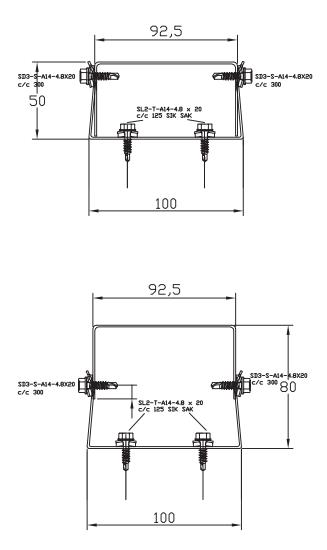
# Intended use

Inner component of adjustable fastener.

# • Note

Stud CA1SS5 (inside measure) and CA1SS6 (outside measure), difference requirement 2 mm. There should always be friction between CA1SS5 and CA1SS6 to help adjusting purlins together before fastening.

#### • Installation of adjustable studs CA1SS5 and CA1SS6



#### • Note

The studs should stay with help of friction on each other before fastening.

Adjusting area 50-80 mm

Stud CA1SS5 (inside measure) and CA1SS6 (outside measure), difference requirement 2 mm. There should always be friction between CA1SS5 and CA1SS6 to help adjusting purlins together before fastening.

#### • Adjustable bracket system for cladding installation

The professional fixation system for ventilated facades and ceilings.

#### 1. Copmonents of the system:

#### Brackets

Installation brackets can bridge up to 900 mm of wall and ceiling distances. Installation brackets are manufactured according to ISO 9001 in high-strength aluminium, special steel with maximum corrosion protection and stainless steel.

#### Materials:

aluminuium, zinc galvanized steel, stainless steel

#### Standard bracket lenghts:

65 – 300 mm

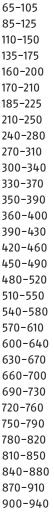
#### Package size:

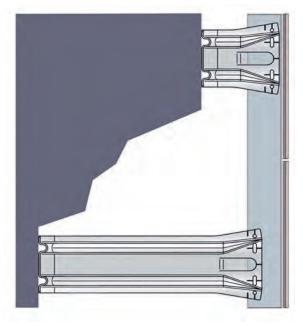
50 pcs (with the exception of non-standard lengths) in one box.

#### Descrition

Installation bracket 65/80mm CA6IB6580 Installation bracket 85/80mm CA6IB8580 Installation bracket 110/80mm CA6IB11080 Installation bracket 135/80mm CA6IB13580 Installation bracket 160/80mm CA6IB16080 Installation bracket 170/80mm CA6IB17080 Installation bracket 185/80mm CA6IB18580 Installation bracket 210/80mm CA6IB21080 Installation bracket 240/80mm CA6IB24080 Installation bracket 270/80mm CA6IB27080 Installation bracket 300/80mm CA6IB30080 Installation bracket 330/80mm CA6IB33080 Installation bracket 350/80mm CA6IB35080\* Installation bracket 360/80mm CA6IB36080 Installation bracket 390/80mm CA6IB39080 Installation bracket 420/80mm CA6IB42080 Installation bracket 450/80mm CA6IB45080 Installation bracket 480/80mm CA6IB48080 Installation bracket 510/80mm CA6IB51080 Installation bracket 540/80mm CA6IB54080 Installation bracket 570/80mm CA6IB57080 Installation bracket 600/80mm CA6IB60080 Installation bracket 630/80mm CA6IB63080 Installation bracket 660/80mm CA6IB66080 Installation bracket 690/80mm CA6IB69080 Installation bracket 720/80mm CA6IB72080 Installation bracket 750/80mm CA6IB75080 Installation bracket 780/80mm CA6IB78080 Installation bracket 810/80mm CA6IB81080 Installation bracket 840/80mm CA6IB84080 Installation bracket 870/80mm CA6IB87080 Installation bracket 900/80mm CA6IB90080

Adjustment range,mm





\*Only available in aluminum!





• Product properties Product name: Thermostop 5mm CA6T Thickness: 5 mm Package size: 200 pcs

#### Intended use

mounted between the wall and bracket for thermal insulation purpose

- Product properties
   Product name:
   Washer 8,5 mm hole CA6W105
   Washer 10,5 mm hole CA6W105
   Package size: 100 pcs
- Material aluminuium, zinc galvanized steel, stainless steel
- Intended use fixation of bracket to wall



#### • Product properties

Product name:

Flashing L-profile CA1F60406000, size 60x40 mm Flashing L-profile CA1F60606000, size 60x60 mm Standard length: 6000 mm Thickness: 1,8- 2,0 mm (aluminium), 1,5 mm (steel and stainless steel) Package unit: pcs

Material

aluminuium, zinc galvanized steel, stainless steel

# Intended use

sub-frame of cladding



Product properties
 Product name: Flashing T-profile CA1F140606000\*
 Standard length: 6000 mm
 Thickness: 1,8–2,0 mm
 Package unit: pcs

\*Only available in aluminum!

- Material aluminuium
- Intended use sub-frame of cladding

# 2. Installation

- Horizontal placement
- Vertical placement





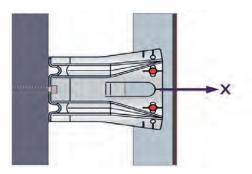
Installation bracket horizontally mounted

Installation bracket vertically mounted

# 3. Fixation of profiles

Installation brackets can be used both as fixed or as gliding points

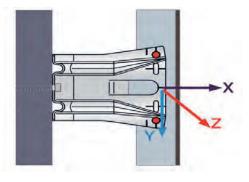
- Round holes
- Oval holes



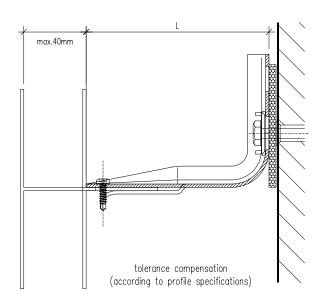
The flexible spring clip enables progressive

Gliding point connections with profile fixed twice by OVAL holes

compensation of structural tolerances up to 40 mm



Fixed point connection with profile fixed twice by ROUND holes



# 4. Area of applications

- $\cdot$  Cassette facade
- $\cdot$  Lamella
- $\cdot$  Design profiles



Design profile Rivet / Screw fixation horizontal / vertical construction with wind foil

# • Metal facade



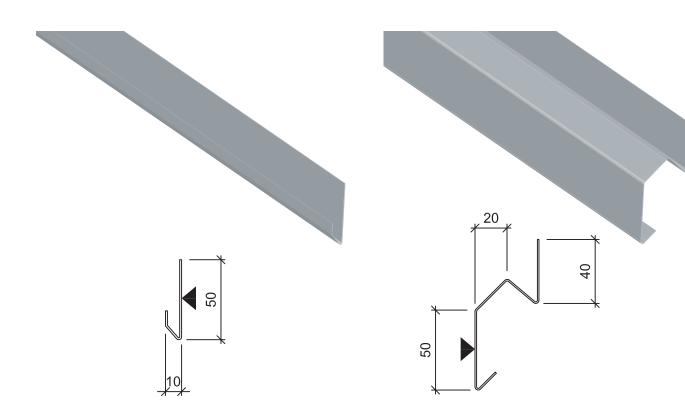
Design profile Rivet / Screw fixation horizontal construction



Corrugated sheet vertical



Trapez sheet horizontal



Product name Standard length Special range Band width Weight Unit **Starting fillet CA1SF2** 3000 mm 150–3000 mm 70 mm 0,66 kg/m (steel) m

# • Materials, coatings and colours

1,2 mm 1,5 mm Steel, zinc coated steel Aluminum

	Colour chart	Coating	Colour
	Standard chart	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
		HIARC Matt	RR40, RR41, RR45
Steel	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
Alum		Powder paint	RR, RAL and NCS colours available by request

Minimum order sizes:

- Standard chart: no limitations
- Colorful chart: decided on a project basis

# Intended use

Starting fillet for Liberta elegant 500 / 500 Grande

# Product properties

Product name Standard length Special range Band width Weight Unit

# **Starting fillet CA1SF3** 3000 mm 150–3000 mm 150 mm 1,4 kg/m (steel) m

# • Materials, coatings and colours

1,2 mm 1,5 mm Steel, zinc coated steel Aluminum

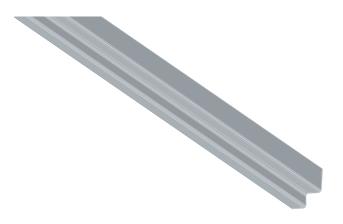
	Colour chart	Coating	Colour
	Standard chart	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
		HIARC Matt	RR40, RR41, RR45
Steel	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
Alum		Powder paint	RR, RAL and NCS colours available by request

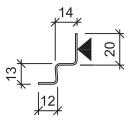
Minimum order sizes:

- Standard chart: no limitations
- Colorful chart: decided on a project basis

# Intended use

Starting fillet for Lamella groove 10 / groove 20





Product name	Starting fillet CA1SF4
Standard length	3000 mm
Special range	150-3000 mm
Band width	52 mm
Weight	0,49 kg/m (steel)
Unit	m

# • Materials, coatings and colours

1,2 mm 1,5 mm Steel, zinc coated steel Aluminum

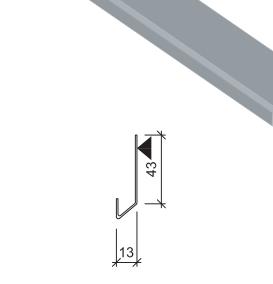
	Colour chart	Coating	Colour
	Standard chart	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
		HIARC Matt	RR40, RR41, RR45
Steel	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

Minimum order sizes:

- Standard chart: no limitations
- Colorful chart: decided on a project basis

#### • Intended use

Starting fillet for Lamella sharp 45 / smooth 50



# Product properties

Product name	
Standard length	
Special range	
Band width	
Weight	
Unit	

# Starting fillet CA1SF5 3000 mm 150-3000 mm 70 mm 0,66 kg/m (steel) m

# • Materials, coatings and colours

1,2	mm	
1,5	mm	

Steel, zinc coated steel Aluminum

	Colour chart	Coating	Colour
	Standard chart	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
		HIARC Matt	RR40, RR41, RR45
Steel	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

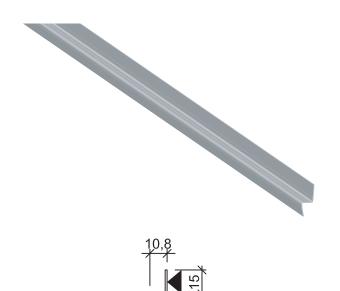
Minimum order sizes:

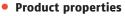
- Standard chart: no limitations

- Colorful chart: decided on a project basis

#### Intended use

Starting fillet for Lamella lap 60





Product name	
Standard length	
Special range	
Band width	
Weight	
Unit	

**Starting fillet CA1SF6** 3000 mm 150–3000 mm 35 mm 0,33 kg/m (steel) m

#### • Materials, coatings and colours

1,2 mm 1,5 mm Steel, zinc coated steel Aluminum

	Colour chart	Coating	Colour
	Standard chart	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
		HIARC Matt	RR40, RR41, RR45
Steel	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

Minimum order sizes:

- Standard chart: no limitations
- Colorful chart: decided on a project basis

#### Intended use

Starting fillet for Lamella peak 90

# Product properties

Product name	Starting fillet CA1SF7
Standard length	3000 mm
Special range	150-3000 mm
Band width	49 mm
Weight	0,62 kg/m (steel)
Unit	m

# • Materials, coatings and colours

1,2 mm	Steel zinc coated steel
1,5 mm	Aluminum

	Colour chart	Coating	Colour
	Standard chart	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
		HIARC Matt	RR40, RR41, RR45
Steel	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

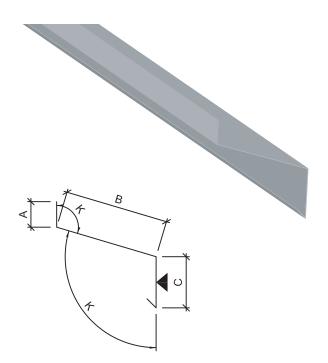
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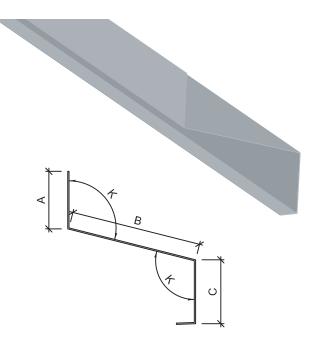
- Standard chart: no limitations

- Colorful chart: decided on a project basis

#### • Intended use

Starting fillet for Lamella straight 100





Product name		
Standard length		
Special range		
Band width		
Minimum values		
Weight		
Unit		

**Plinth flashing CA1P1X** 3000 mm 150-4000 mm Depends on A, B, C measures A: 10 B: 12 C: 15 m²

# • Materials, coatings and colours

0,6 mm 0,7 mm

Steel Aluminum

	Colour chart	Coating	Colour
	Standard chart	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
		HIARC Matt	RR40, RR41, RR45
Steel	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

Minimum order sizes:

- Standard chart: no limitations
- Colorful chart: decided on a project basis

#### • Intended use

To cover the transition point of plinth and the wall of building

# Product properties

Product name
Standard length
Special range
Band width
Minimum values
Weight
Unit

# Plinth flashing CA1P2X 3000 mm 150-4000 mm Depends on A, B, C measures A: 12 B: 12 C: 12 m²

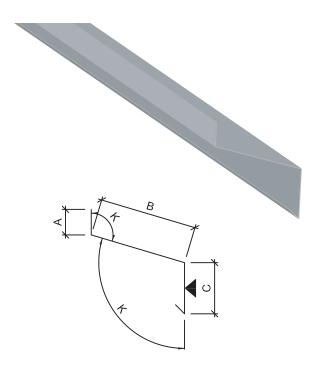
# • Materials, coatings and colours 1,0 mm

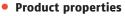
Steel Cor-Ten A

Minimum order sizes: - no limitations

# Intended use

To cover the transition point of plinth and the wall of building





Product name Standard length Special range Band width Minimum values Weight Unit Sill flashing CA1S1X 3000 mm 150–4000 mm Depends on A, B, C measures A: 10 B: 12 C: 15 m<sup>2</sup>

#### • Materials, coatings and colours

0,6 mm 0,7 mm Steel Aluminum

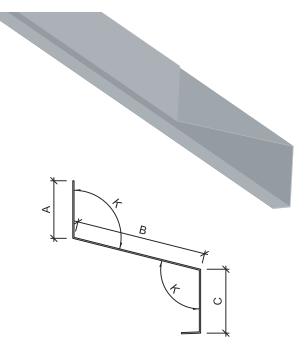
	Colour chart	Coating	Colour
	Standard chart	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
		HIARC Matt	RR40, RR41, RR45
Steel	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

Minimum order sizes:

- Standard chart: no limitations
- Colorful chart: decided on a project basis

#### Intended use

To cover the lower transition point of window and wall of the building



#### Product properties

Product name
Standard length
Special range
Band width
Minimum values
Weight
Unit

#### Sill flashing CA1S2X

3000 mm 150–4000 mm Depends on A, B, C measures A: 12 B: 12 C: 12 – m<sup>2</sup>

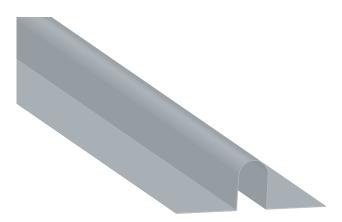
# • Materials, coatings and colours

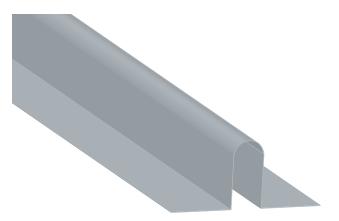
1,0 mm Steel Cor-Ten A

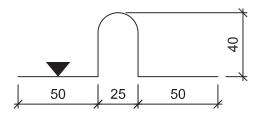
Minimum order sizes: - no limitations

# Intended use

To cover the lower transition point of window and wall of the building. Used in case of Cor-Ten cladding.







Product name Standard length Special range Band width Weight Unit **Vertical joint flashing CA1VJ1** 3000 mm 150–4000 mm 192 mm 0,90 kg/m (steel) m

# • Materials, coatings and colours

0,6 mm 0,7 mm Steel Aluminum

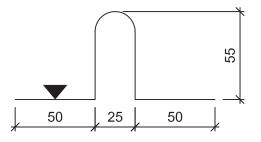
	Colour chart	Coating	Colour
	Standard chart	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
		HIARC Matt	RR40, RR41, RR45
Steel	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

Minimum order sizes:

- Standard chart: no limitations
- Colorful chart: decided on a project basis

# Intended use

Mounted in the vertical joints between design profiles



# Product properties

Product name Standard length Special range Band width Weight Unit

# Vertical joint flashing CA1VJ2 3000 mm 150-4000 mm 222 mm 1,0 kg/m (steel) m

# • Materials, coatings and colours

0,6 mm Steel 0,7 mm Aluminum

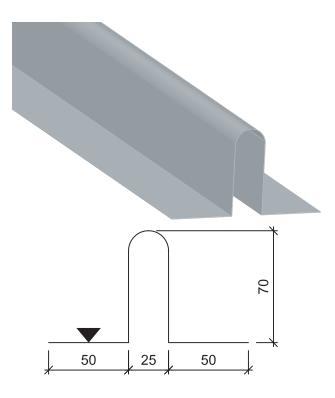
	Colour chart	Coating	Colour
	Standard chart	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
		HIARC Matt	RR40, RR41, RR45
Steel	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

Minimum order sizes:

- Standard chart: no limitations
- Colorful chart: decided on a project basis

# Intended use

Mounted in the vertical joints between design profiles



Product name	Vertical joint flashing CA1VJ3
Standard length	3000 mm
Special range	150-4000 mm
Band width	252 mm
Weight	1,2 kg/m (steel)
Unit	m
Special range Band width Weight	150–4000 mm 252 mm 1,2 kg/m (steel)

# • Materials, coatings and colours

0,6 mm 0,7 mm Steel Aluminum

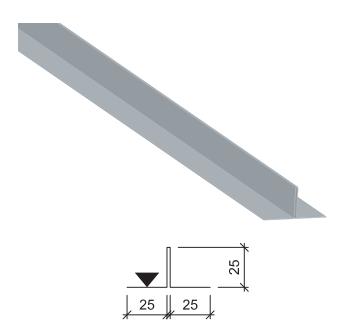
	Colour chart	Coating	Colour
	Standard chart	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
		HIARC Matt	RR40, RR41, RR45
Steel	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

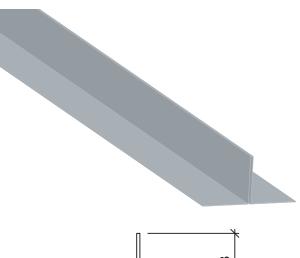
Minimum order sizes:

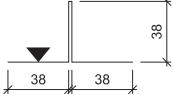
- Standard chart: no limitations
- Colorful chart: decided on a project basis

# Intended use

Mounted in the vertical joints between design profiles







Product name		
Standard length		
Special range		
Band width		
Weight		
Unit		

**Vertical joint flashing CA1VJ4** 3000 mm 150–4000 mm 100 mm 0,47 kg/m (steel) m

#### • Materials, coatings and colours

0,6 mm 0,7 mm Steel Aluminum

	Colour chart	Coating	Colour
	Standard chart	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
		HIARC Matt	RR40, RR41, RR45
Steel	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

Minimum order sizes:

- Standard chart: no limitations
- Colorful chart: decided on a project basis

# Intended use

Mounted in the vertical joints between cladding lamellas

# Product properties

Product name		
Standard length		
Special range		
Band width		
Weight		
Unit		

**Vertical joint flashing CA1VJ5** 3000 mm 150–4000 mm 152 mm 0,72 kg/m m

# • Materials, coatings and colours

0,6 mm Steel 0,7 mm Aluminum

	Colour chart	Coating	Colour
	Standard chart	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
		HIARC Matt	RR40, RR41, RR45
Steel	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

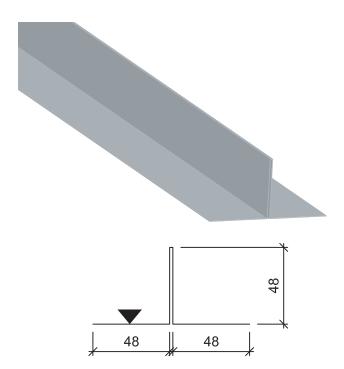
Minimum order sizes:

- Standard chart: no limitations

- Colorful chart: decided on a project basis

#### Intended use

Mounted in the vertical joints between cladding lamellas



Product name		
Standard length		
Special range		
Band width		
Weight		
Unit		

**Vertical joint flashing CA1VJ6** 3000 mm 150–4000 mm 192 mm 0,90 kg/m m

#### • Materials, coatings and colours

0,6 mm 0,7 mm Steel Aluminum

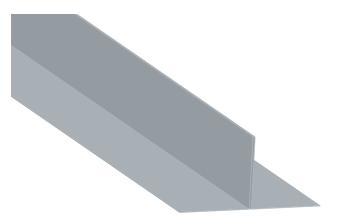
	Colour chart	Coating	Colour
	Standard chart	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
		HIARC Matt	RR40, RR41, RR45
Steel	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

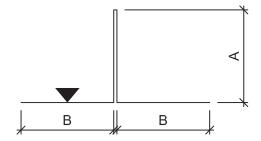
Minimum order sizes:

- Standard chart: no limitations
- Colorful chart: decided on a project basis

# Intended use

Mounted in the vertical joints between cladding lamellas





# • Product properties

Product name
Standard length
Special range
Band width
Minimum values
Maximum values
Weight
Unit

**Vertical joint flashing CA1VJ7X** 3000 mm 150–4000 mm Depends on A, B measures A: 20 B: 12 B: 55 m<sup>2</sup>

# • Materials, coatings and colours

0,6 mm	Steel
0,7 mm	Aluminum

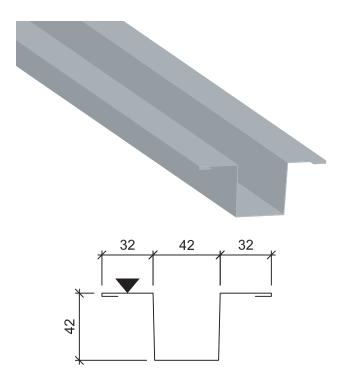
	Colour chart	Coating	Colour
	Standard chart	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
		HIARC Matt	RR40, RR41, RR45
Steel	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

Minimum order sizes:

- Standard chart: no limitations
- Colorful chart: decided on a project basis

# Intended use

Mounted in the vertical joints between cladding lamellas



Product name Standard length Special range Band width Weight Unit **Vertical joint flashing CA1VJ18** 3000 mm 150–4000 mm 208 mm 0,89 kg/m (steel) m

# • Materials, coatings and colours

0,6 mm 0,7 mm Steel Aluminum

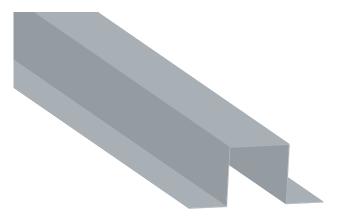
	Colour chart	Coating	Colour
	Standard chart	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
		HIARC Matt	RR40, RR41, RR45
Steel	Colourful pa chart Po	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

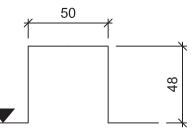
Minimum order sizes:

- Standard chart: no limitations
- Colorful chart: decided on a project basis

# Intended use

Mounted in the vertical joints between cladding lamellas





# • Product properties

Product name		
Standard length		
Special range		
Band width		
Weight		
Unit		

0.6 mm

0,7 mm

**Vertical joint flashing CA1VJ14** 3000 mm 150–4000 mm 210 mm 0,99 kg/m (steel) m

# • Materials, coatings and colours

Steel Aluminum

	Colour chart	Coating	Colour
Steel	Standard chart	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
		HIARC Matt	RR40, RR41, RR45
	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

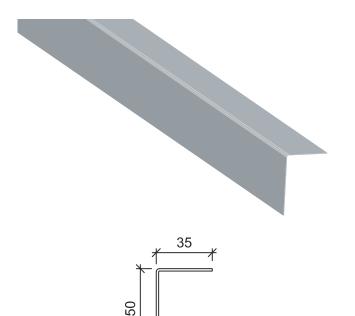
Minimum order sizes:

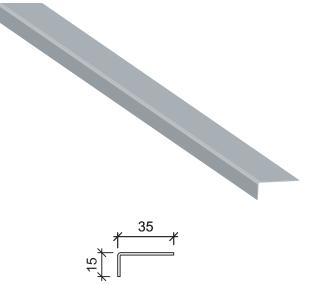
- Standard chart: no limitations

- Colorful chart: decided on a project basis

#### Intended use

Mounted in the vertical joints between cladding lamellas





Product name Standard length Special range Band width Weight Unit **Vertical joint flashing CA1VJ16** 3000 mm 150–4000 mm 82 mm 0,97 kg/m m

• Materials, coatings and colours 1,5 mm steel Cor-Ten A

Minimum order sizes: - no limitations

• Intended use

Mounted in the vertical joints between Cor-ten 30 lamellas

#### Product properties

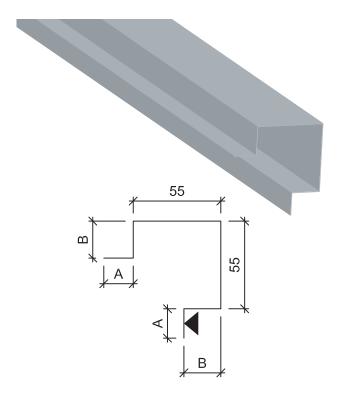
Product name Standard length Special range Band width Weight Unit **Vertical joint flashing CA1VJ17** 3000 mm 150–4000 mm 47 mm 0,55 kg/m m

• Materials, coatings and colours 1,5 mm steel Cor-Ten A

Minimum order sizes: - no limitations

Intended use

Mounted in the vertical joints between Cor-ten S7 design profiles



Product name	External corner flashing CA1EC1X
Standard length	3000 mm
Special range	150-4000 mm
Band width	Depends on A, B measures
Minimum values	A: 10 B: 12
Weight	-
Unit	m²

# • Materials, coatings and colours

0,6 mm 0,7 mm Steel Aluminum

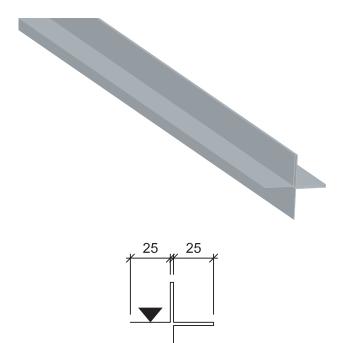
	Colour chart	Coating	Colour
	Standard chart	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
		HIARC Matt	RR40, RR41, RR45
Steel	Colourful pai chart Pov	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful Colourful Pov	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

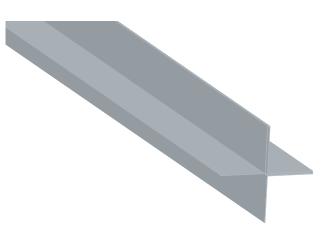
Minimum order sizes:

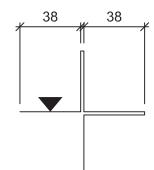
- Standard chart: no limitations
- Colorful chart: decided on a project basis

# • Intended use

To cover the external corner joints of design profiles.







Product name	Extern
Standard length	3000 r
Special range	150-4
Band width	150 mi
Weight	0,71 kg
Unit	m

External corner flashing CA1EC4 3000 mm 150–4000 mm 150 mm 0,71 kg/m (steel) m

# • Materials, coatings and colours

0,6 mm 0,7 mm Steel Aluminum

	Colour chart	Coating	Colour
	Standard chart	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
		HIARC Matt	RR40, RR41, RR45
Steel	Colourful chart HIARC & Powder paint Powder paint	Powder	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
			RAL and NCS colours available by request
Aluminum	Colourful chart Pow	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

Minimum order sizes:

- Standard chart: no limitations

- Colorful chart: decided on a project basis

# Intended use

To fill the external corner joints of cladding lamellas

# Product properties

Product name Standard length Special range Band width Weight Unit

# External corner flashing CA1EC5 3000 mm 150-4000 mm 228 mm 1,1 kg/m (steel) m

# • Materials, coatings and colours

0,6 mm	Steel
0,7 mm	Aluminum

	Colour chart	Coating	Colour
Steel	Standard chart	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
		HIARC Matt	RR40, RR41, RR45
	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

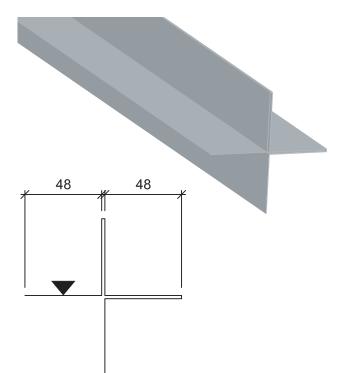
Minimum order sizes:

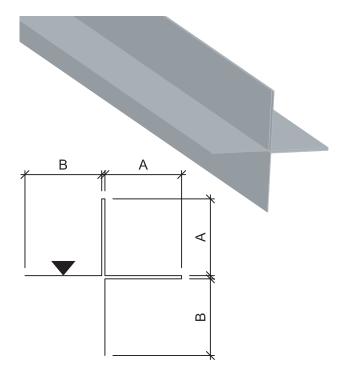
- Standard chart: no limitations

- Colorful chart: decided on a project basis

#### • Intended use

To fill the external corner joints of cladding lamellas





**External corner flashing CA1EC6** 3000 mm 150-4000 mm 288 mm 1,4 kg/m m

# Materials, coatings and colours

0,6	mm
0,7	mm

Steel Aluminum

	Colour chart	Coating	Colour
	Standard chart	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
		HIARC Matt	RR40, RR41, RR45
Steel	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

Minimum order sizes:

- Standard chart: no limitations
- Colorful chart: decided on a project basis

# Intended use

To fill the external corner joints of cladding lamellas

# Product properties

Product name
Standard length
Special range
Band width
Minimum values
Maximum values
Weight
Unit

**External corner flashing CA1EC7X** 3000 mm 150-4000 mm Depends on A, B measures A: 20 B: 12 B: 55 m<sup>2</sup>

# • Materials, coatings and colours

0,6 mm	Steel
0,7 mm	Aluminum

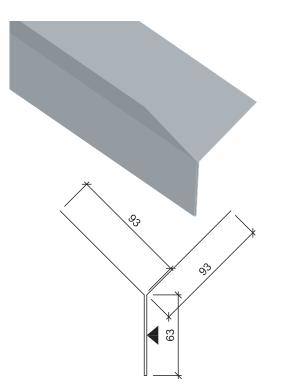
	Colour chart	Coating	Colour
	Standard chart	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
		HIARC Matt	RR40, RR41, RR45
Steel	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

Minimum order sizes:

- Standard chart: no limitations
- Colorful chart: decided on a project basis

# Intended use

To fill the external corner joints of cladding lamellas



Product name Standard length Special range Band width Weight Unit External corner flashing CA1EC8 3000 mm 150–4000 mm 312 mm 1,5 kg/m (steel) m

# • Materials, coatings and colours

0,6 mm 0,7 mm Steel Aluminum

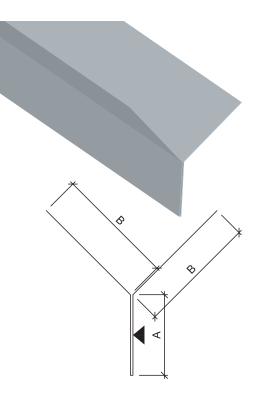
	Colour chart	Coating	Colour
	Standard	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
	chart	HIARC Matt	RR40, RR41, RR45
Steel	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

Minimum order sizes:

- Standard chart: no limitations
- Colorful chart: decided on a project basis

#### Intended use

To fill the external corner joints of cladding lamellas



# Product properties

Product name Standard length Special range Band width Minimum values Weight Unit External corner flashing CA1EC9X 3000 mm 150-4000 mm Depends on A, B measures A: 20 B: 12 m<sup>2</sup>

# • Materials, coatings and colours

0,6 mm	Steel
0,7 mm	Aluminum

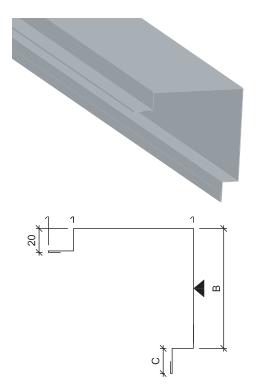
	Colour chart	Coating	Colour
	Standard chart	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
		HIARC Matt	RR40, RR41, RR45
Steel	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

Minimum order sizes:

- Standard chart: no limitations
- Colorful chart: decided on a project basis

# Intended use

To fill the external corner joints of cladding lamellas



Product name Standard length Special range Band width Minimum values Weight Unit

External corner flashing CA1EC10X 3000 mm 150-4000 mm Depends on A, B, C measures A: 30 B: 30 C: 12 \_ m²

#### • Materials, coatings and colours

0.6 mm 0,7 mm Steel Aluminum

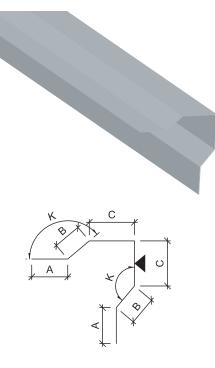
	Colour chart	Coating	Colour
	Standard	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
	chart	HIARC Matt	RR40, RR41, RR45
Steel	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

Minimum order sizes:

- Standard chart: no limitations
- Colorful chart: decided on a project basis

# • Intended use

To cover the external corner joints of cladding lamella vertical 70



# Product properties

Product name		
Standard length		
Special range		
Band width		
Minimum values		
Weight		
Unit		

External corner flashing CA1EC11X 3000 mm 150-4000 mm Depends on A, B, C measures A: 10 B: 12 C: 12 m²

# • Materials, coatings and colours

0.6 mm Steel 0,7 mm

A	lu	mı	nu	m

	Colour chart	Coating	Colour
	Standard chart	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
		HIARC Matt	RR40, RR41, RR45
Steel	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

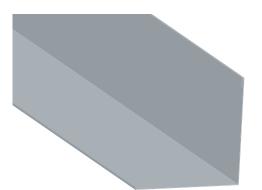
Minimum order sizes:

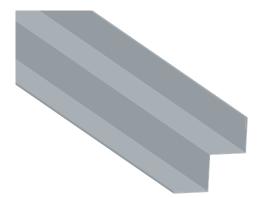
- Standard chart: no limitations

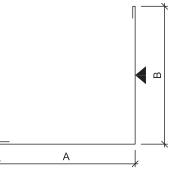
- Colorful chart: decided on a project basis

#### Intended use

To cover the external corner joints of design profiles







Product name	External corner flashing CA1EC12X
Standard length	3000 mm
Special range	150-4000 mm
Band width	Depends on A, B measures
Minimum values	A: 12 B: 12
Weight	-
Unit	m²

# • Materials, coatings and colours

0,6 mm 0,7 mm Steel Aluminum

	Colour chart	Coating	Colour
	Standard	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
	chart	HIARC Matt	RR40, RR41, RR45
Steel	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

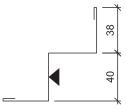
Minimum order sizes:

- Standard chart: no limitations

- Colorful chart: decided on a project basis

# Intended use

To cover the external corner joints of cladding lamellas



# Product properties

Product name
Standard length
Special range
Band width
Weight
Unit

**External corner flashing CA1EC13** 3000 mm 150–4000 mm 176 mm 0,83 kg/m (steel) m

# • Materials, coatings and colours

0,6 mm Steel 0,7 mm Aluminum

	Colour chart	Coating	Colour
Steel	Standard chart	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
		HIARC Matt	RR40, RR41, RR45
	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

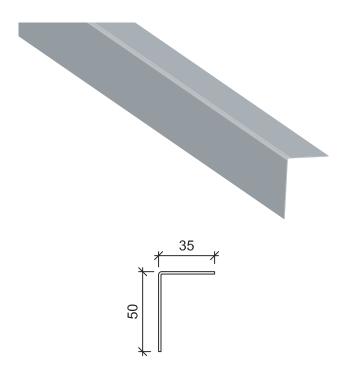
Minimum order sizes:

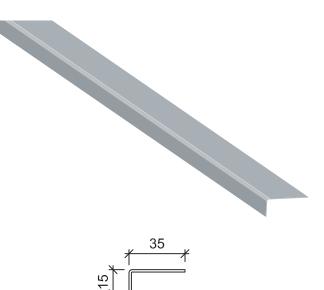
- Standard chart: no limitations

- Colorful chart: decided on a project basis

#### • Intended use

To cover the external corner joints of cladding lamellas





Product name Standard length Special range Band width Weight Unit

External corner flashing CA1EC15 3000 mm 150-4000 mm 82 mm 0,94 kg/m m

#### • Materials, coatings and colours 1,5 mm steel Cor-Ten A

Minimum order sizes: - no limitations

# • Intended use

Mounted in the vertical corner joints between Cor-ten 30 lamellas

# • Product properties

Product name Standard length Special range Band width Weight Unit

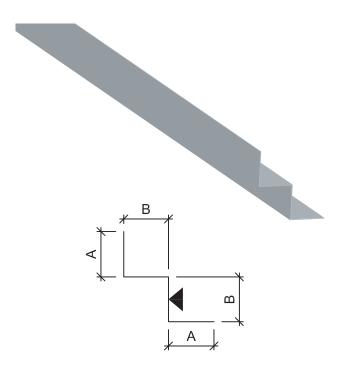
**External corner flashing CA1EC16** 3000 mm 150-4000 mm 47 mm 0,55 kg/m m

#### • Materials, coatings and colours 1,5 mm steel Cor-Ten A

Minimum order sizes: - no limitations

# • Intended use

Mounted in the vertical corner joints between Cor-ten S7 design profiles



Product name	Internal corner flashing CA1IC1X
Standard length	3000 mm
Special range	150-4000 mm
Band width	Depends on A, B measures
Minimum values	A: 10 B: 12
Weight	-
Unit	m²

# • Materials, coatings and colours

0,6 mm 0,7 mm Steel Aluminum

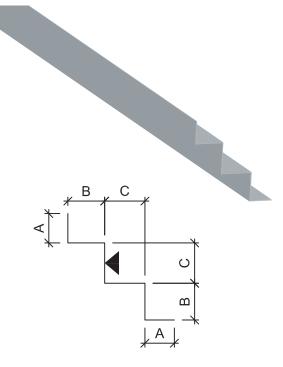
	Colour chart	Coating	Colour
Steel	Standard chart	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
		HIARC Matt	RR40, RR41, RR45
	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

Minimum order sizes:

- Standard chart: no limitations
- Colorful chart: decided on a project basis

# Intended use

To cover the internal corner joints of rainscreen panels, design profiles



#### • Product properties

Product name
Standard length
Special range
Band width
Minimum values
Weight
Unit

0,7 mm

Internal corner flashing CA1IC2X 3000 mm 150–4000 mm Depends on A, B,C measures A: 10 B: 12 C: 12 m<sup>2</sup>

# • Materials, coatings and colours

0,6 mm Steel

Aluminum

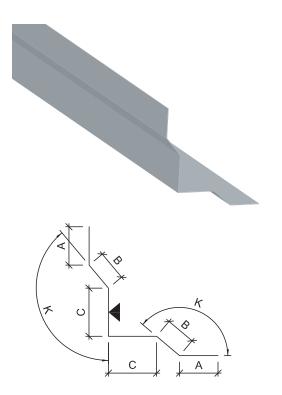
	Colour chart	Coating	Colour
Steel	Standard chart	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
		HIARC Matt	RR40, RR41, RR45
	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

Minimum order sizes:

- Standard chart: no limitations
- Colorful chart: decided on a project basis

#### Intended use

To cover the internal corner joints of rainscreen panels



Product name	Internal cor
Standard length	3000 mm
Special range	150-4000 m
Band width	Depends on
Minimum values	A: 10 B: 12 C:
Weight	-
Unit	m²

Internal corner flashing CA1IC5X 3000mm 150–4000mm Depends on A, B, C measures A: 10 B: 12 C: 12

#### • Materials, coatings and colours

0,6 mm 0,7 mm Steel Aluminum

	Colour chart	Coating	Colour
	Standard	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
	chart	HIARC Matt	RR40, RR41, RR45
Steel	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
unm	Colourful	PVDF	RAL and NCS colours available by request
Aluminum	chart	Powder paint	RR, RAL and NCS colours available by request

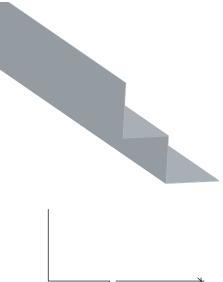
Minimum order sizes:

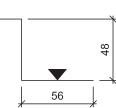
- Standard chart: no limitations

- Colorful chart: decided on a project basis

#### Intended use

To cover the internal corner joints of design profiles





#### Product properties

Product name Standard length Special range Band width Weight Unit Internal corner flashing CA1IC6 3000 mm 150–4000 mm 208 mm 0,98 kg/m (steel) m

#### • Materials, coatings and colours

0,6 mm Steel 0,7 mm Alum

Aluminum
----------

	Colour chart	Coating	Colour
	Standard chart	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
		HIARC Matt	RR40, RR41, RR45
Steel	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

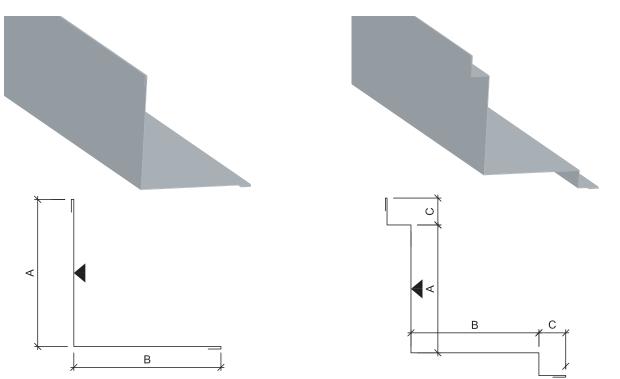
Minimum order sizes:

- Standard chart: no limitations

- Colorful chart: decided on a project basis

#### • Intended use

To cover the internal corner joints of cladding lamellas



Product name		
Standard length		
Special range		
Band width		
Minimum values		
Weight		
Unit		

Internal corner flashing CA1IC7X 3000 mm 150–4000 mm Depends on A, B measures A: 12 B: 12 m<sup>2</sup>

#### • Materials, coatings and colours

0,6 mm 0,7 mm Steel Aluminum

	Colour chart	Coating	Colour
	Standard chart	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
		HIARC Matt	RR40, RR41, RR45
Steel	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart Powder paint	PVDF	RAL and NCS colours available by request
		RR, RAL and NCS colours available by request	

Minimum order sizes:

- Standard chart: no limitations
- Colorful chart: decided on a project basis

#### Intended use

To cover the internal corner joints of cladding lamellas

		HIARC Matt	RR40, RR41, RR45
Steel	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

Internal corner flashing CA1IC8X

Depends on A, B, C measures

RR20, RR21, RR22, RR23,

RR40, RR41, RR45

3000 mm

m²

Steel

Aluminum

Colour

• Materials, coatings and colours

Coating

HIARC

150-4000 mm

A: 12 B: 12 C: 12

Minimum order sizes:

**Product properties** 

Product name

Special range

Band width

Weight Unit

0,6 mm

0,7 mm

Colour chart

chart

Standard

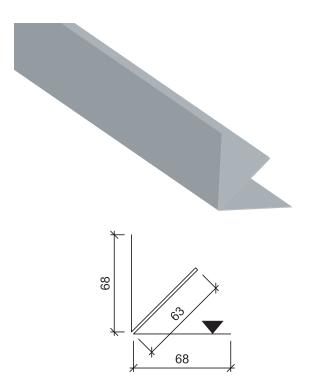
Standard length

Minimum values

- Standard chart: no limitations
- Colorful chart: decided on a project basis

#### Intended use

To cover the internal corner joints of cladding lamella vertical 70



Product name
Standard length
Special range
Band width
Weight
Unit

Internal corner flashing CA1IC9 3000 mm 150–4000 mm 262 mm 1,2 kg/m (steel) m

#### Materials, coatings and colours

0,6	mm
0,7	mm

Steel Aluminum

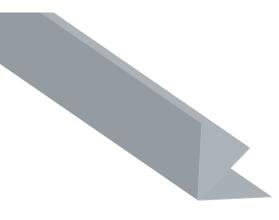
	Colour chart	Coating	Colour
	Standard chart	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
		HIARC Matt	RR40, RR41, RR45
Steel	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

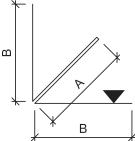
Minimum order sizes:

- Standard chart: no limitations
- Colorful chart: decided on a project basis

#### Intended use

To cover the internal corner joints of cladding lamellas





#### Product properties

Product name
Standard length
Special range
Band width
Minimum values
Weight
Unit

0,7 mm

Internal corner flashing CA1IC10X 3000 mm 150-4000 mm Depends on A, B measures A: 20 B: 12 m<sup>2</sup>

#### • Materials, coatings and colours

#### 0,6 mm Steel

Aluminum

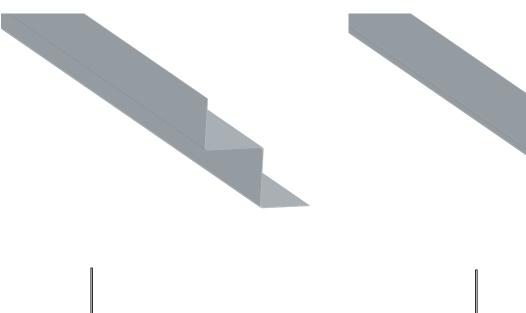
	Colour chart	Coating	Colour
	Standard chart	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
		HIARC Matt	RR40, RR41, RR45
Steel	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful	PVDF	RAL and NCS colours available by request
Alum	chart	Powder paint	RR, RAL and NCS colours available by request

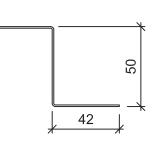
Minimum order sizes:

- Standard chart: no limitations
- Colorful chart: decided on a project basis

#### Intended use

To cover the internal corner joints of cladding lamellas





# Product properties Product name

Product name Standard length Special range Band width Weight Unit **Internal corner flashing CA1IC13** 3000 mm 150–4000 mm 178 mm 0,83 kg/m m

• Materials, coatings and colours 1,0 mm Steel Cor-Ten A

Minimum order sizes: - no limitations

#### • Intended use

To cover the internal corner joints of Cor-Ten rainscreen panels

#### Product properties

Product name	I
Standard length	Э
Special range	1
Band width	1

I**nternal corner flashing CA1lC14** 3000 mm 150–4000 mm 114 mm 0,54 kg/m m

S

45

#### • Materials, coatings and colours 1,0 mm Steel Cor-Ten A

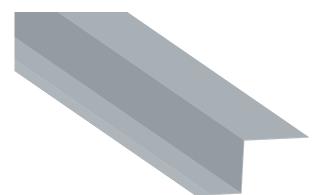
Minimum order sizes: - no limitations

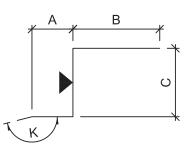
#### Intended use

Weight

Unit

To cover the internal corner joints of Cor-Ten S7 design profiles





Product name
Standard length
Special range
Band width
Minimum values
Weight
Unit

**Cover flashing CA1C1X** 3000 mm 150–4000 mm Depends on A, B, C measures A: 12 B: 10 C: 12 m<sup>2</sup>

#### • Materials, coatings and colours

0,6 mm 0,7 mm Steel Aluminum

	Colour chart	Coating	Colour
	Standard	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
	chart	HIARC Matt	RR40, RR41, RR45
Steel	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

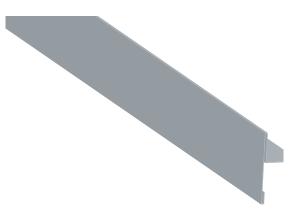
Minimum order sizes:

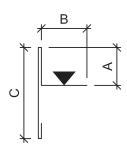
- Standard chart: no limitations

- Colorful chart: decided on a project basis

#### Intended use

To cover the vertical edge of window or door in case of rainscreen panels.





#### Product properties

Product name	
Standard length	
Special range	
Band width	
Minimum values	
Weight	
Unit	

#### Cover flashing CA1C3X

3000 mm 150–4000 mm Depends on A, B, C measures A: 20 B: 10 C: 30 m<sup>2</sup>

#### • Materials, coatings and colours

0,6 mm	Steel
0,7 mm	Aluminum

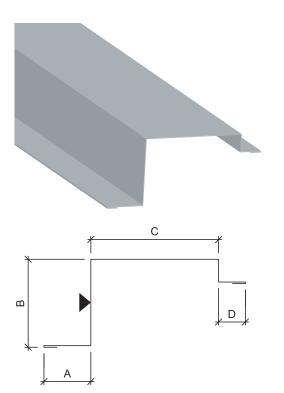
	Colour chart	Coating	Colour
	Standard chart	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
		HIARC Matt	RR40, RR41, RR45
	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

Minimum order sizes:

- Standard chart: no limitations
- Colorful chart: decided on a project basis

#### Intended use

To cover the vertical edge of window or door in case of rainscreen panels. To cover the horiziontal edge of window in case of design profiles.



Product name Standard length Special range Band width Minimum values Weight Unit

**Cover flashing CA1C6X** 3000 mm 150–4000 mm Depends on A, B, C, D measures A: 12 B: 12 C: 20 D: 12 m<sup>2</sup>

#### • Materials, coatings and colours

0,6 mm 0,7 mm

Aluminum

Steel

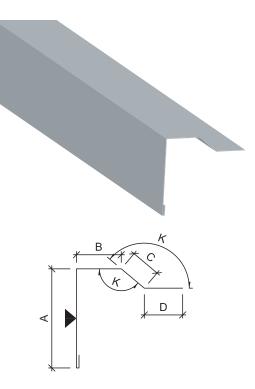
	Colour chart	Coating	Colour
	Standard	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
	chart	HIARC Matt	RR40, RR41, RR45
Steel	Colourful pair chart Pow	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

Minimum order sizes:

- Standard chart: no limitations
- Colorful chart: decided on a project basis

#### Intended use

To cover the vertical edge of window or door in case of rainscreen panels.



#### Product properties

Product name
Standard length
Special range
Band width
Minimum values
Weight -
Unit

0,6 mm

0,7 mm

**Cover flashing CA1C7X** 3000 mm 150–4000 mm Depends on A, B, C, D measures A: 12 B: 12 C: 12 D: 10

m²

#### • Materials, coatings and colours

Steel Aluminum

	Colour chart	Coating	Colour
	Standard	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
	chart	HIARC Matt	RR40, RR41, RR45
Steel	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

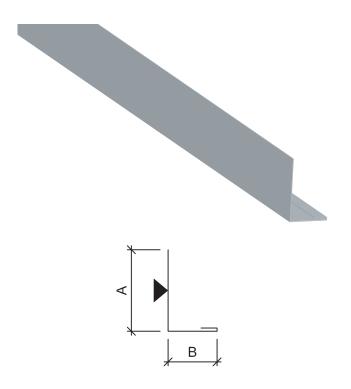
Minimum order sizes:

- Standard chart: no limitations

- Colorful chart: decided on a project basis

#### Intended use

To cover the vertical edge of window or wall in case of design profiles



Product name Standard length Special range Band width Minimum values Weight Unit

Cover flashing CA1C8X 3000 mm 150-4000 mm Depends on A, B measures A: 10 B: 12 m²

#### • Materials, coatings and colours

0,6 mm 0,7 mm

Steel Aluminum

	Colour chart	Coating	Colour
	Standard	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
	chart	HIARC Matt	RR40, RR41, RR45
Steel	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder RAL and NCS colours paint available by request	
Aluminum	Colourful chart Powder paint	PVDF	RAL and NCS colours available by request
			RR, RAL and NCS colours available by request

Minimum order sizes:

- Standard chart: no limitations
- Colorful chart: decided on a project basis

#### Intended use

To cover the upper edge of door in case of rainscreen panels

#### • Product properties

Product name
Standard length
Special range
Band width
Minimum values
Weight
Unit

0,7 mm

**Cover flashing CA1C9X** 3000 mm 150-4000 mm Depends on A, B, C measures A: 10 B: 20 C: 12 m²

С

#### • Materials, coatings and colours

0,6 mm

Steel Aluminum

	Colour chart	Coating	Colour
	Standard	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
	chart	HIARC Matt	RR40, RR41, RR45
	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

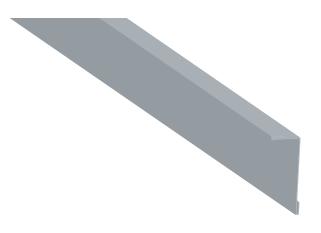
Minimum order sizes:

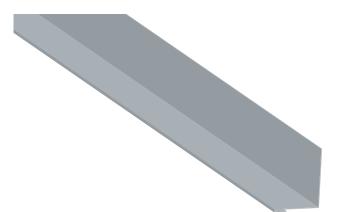
- Standard chart: no limitations

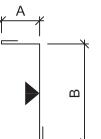
- Colorful chart: decided on a project basis

#### Intended use

To cover the upper edge of door in case of rainscreen panels







Product name Standard length Special range Band width Minimum values Weight Unit **Cover flashing CA1C10X** 3000 mm 150–4000 mm Depends on A, B measures A: 12 B: 12 – m<sup>2</sup>

#### • Materials, coatings and colours

0,6 mm 0,7 mm Steel Aluminum

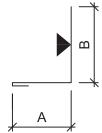
	Colour chart	Coating	Colour
	Standard chart	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
		HIARC Matt	RR40, RR41, RR45
Steel	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

Minimum order sizes:

- Standard chart: no limitations
- Colorful chart: decided on a project basis

#### Intended use

To cover the upper edge of door or window in case of rainscreen panels, design profiles of cladding lamellas



#### Product properties

Product name
Standard length
Special range
Band width
Minimum values
Weight
Unit

**Cover flashing CA1C12X** 3000 mm 150–4000 mm Depends on A, B measures A: 12 B: 10 m<sup>2</sup>

#### • Materials, coatings and colours

0,6 mm 0,7 mm Steel Aluminum

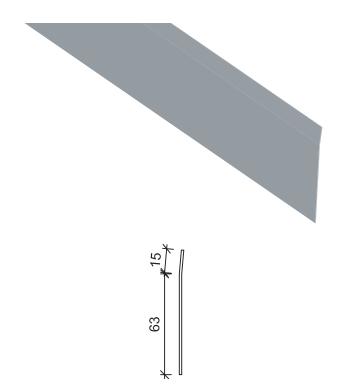
	Colour chart	Coating	Colour
Steel	Standard chart	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
		HIARC Matt	RR40, RR41, RR45
	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

Minimum order sizes:

- Standard chart: no limitations
- Colorful chart: decided on a project basis

#### Intended use

To cover the vertical edge of window in case of design profiles



Product name Standard length Special range Band width Weight Unit

Cover flashing CA1C13 3000 mm 150-4000 mm 78 mm 0,92 kg/m m

#### • Materials, coatings and colours 1,5 mm steel Cor-Ten A

Minimum order sizes: - no limitations

#### • Intended use

To cover the vertical edge of door or window in case of Cor-Ten 30 cladding lamellas

#### • Product properties

Product name Standard length Special range Band width Weight Unit

#### Cover flashing CA1C14 3000 mm 150-4000 mm 47 mm 0,50 kg/m m

#### • Materials, coatings and colours

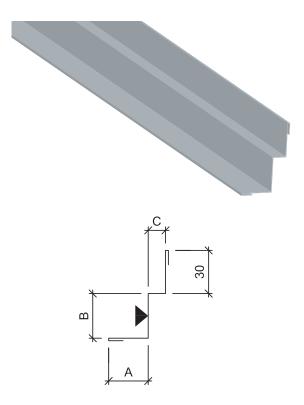
steel Cor-Ten A

Minimum order sizes: - no limitations

#### • Intended use

1,5 mm

To cover the vertical edge of door or window in case of Cor-Ten S7 design profiles



Product name	Cover flashing CA1C15X
Standard length	3000 mm
Special range	150-4000 mm
Band width	Depends on A, B, C measures
Minimum values	A: 12 B: 12 C: 12
Weight	-
Unit	m²

#### • Materials, coatings and colours 0,6 mm Steel

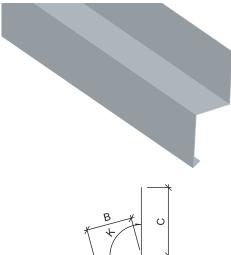
	Colour chart	Coating	Colour
	Standard chart	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
		HIARC Matt	RR40, RR41, RR45
Steel	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

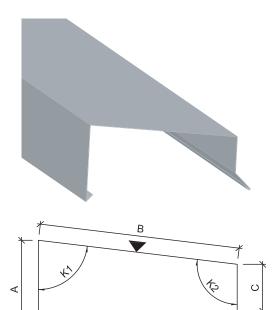
Minimum order sizes:

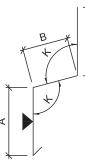
- Standard chart: no limitations
- Colorful chart: decided on a project basis

#### • Intended use

To cover the vertical edge of door or window.







Product name		
Standard length		
Special range		
Band width		
Minimum values		
Weight		
Unit		

Eaves flashing CA1E1X 3000 mm 150-4000 mm Depends on A, B, C measures A: 20 B: 12 C: 10 m<sup>2</sup>

#### • Materials, coatings and colours

0,6 mm 0,7 mm Steel Aluminum

	Colour chart	Coating	Colour
	Standard chart	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
		HIARC Matt	RR40, RR41, RR45
Steel	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

Minimum order sizes:

- Standard chart: no limitations
- Colorful chart: decided on a project basis

#### Intended use

To cover the upper edge of rainscreen panels, gladding lamellas or design profiles underneath the side eaves

#### • Product properties

Product name
Standard length
Special range 1
Band width
Minimum values
Weight
Unit

#### Eaves flashing CA1E2X 3000 mm 50-4000 mm Depends on A, B, C measures A: 20 B: 40 C: 12 m<sup>2</sup>

#### • Materials, coatings and colours

0,6 mm	Steel
0,7 mm	Aluminum

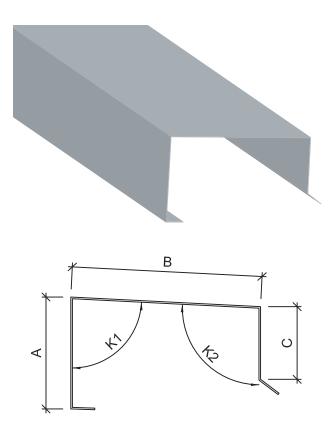
	Colour chart	Coating	Colour
	Standard chart	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
		HIARC Matt	RR40, RR41, RR45
Steel	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

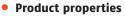
Minimum order sizes:

- Standard chart: no limitations
- Colorful chart: decided on a project basis

#### Intended use

To cover the short eaves





Product name Standard length Special range Band width Minimum values Weight Unit

Eaves flashing CA1E3X 3000 mm 150-4000 mm Depends on A, B, C measures A: 20 B: 40 C: 15 m²

#### • Materials, coatings and colours Steel Cor-Ten A

1.0 mm

Minimum order sizes: - no limitations

• Intended use

To cover the short eaves in case of Cor-Ten projects

#### Product properties

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Product name Standard length Special range Band width Minimum values Weight Unit

**Eaves flashing CA1E4X** 3000 mm 150-4000 mm Depends on A, B, C measures A: 12 B: 12 C: 12 m²

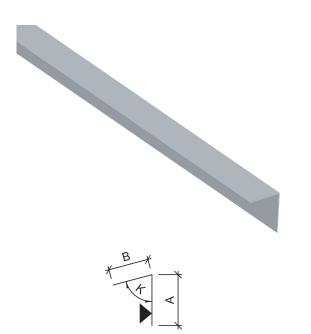
#### • Materials, coatings and colours 1,0 mm Steel Cor-Ten A

Minimum order sizes: - no limitations

#### • Intended use

To cover the upper edge of rainscreen panels, gladding lamellas or design profiles underneath the side eaves in case of Cor-Ten projects

В



Product name	Storm flashing CA1ST1X
Standard length	3000 mm
Special range	150-4000 mm
Band width	Depends on A, B measures
Minimum values	A: 10 B: 10
Weight	-
Unit	m²

#### • Materials, coatings and colours

0,6 mm 0,7 mm Steel Aluminum

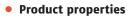
	Colour chart	Coating	Colour
	Standard chart	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
		HIARC Matt	RR40, RR41, RR45
Steel	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

Minimum order sizes:

- Standard chart: no limitations
- Colorful chart: decided on a project basis

#### Intended use

It is installed underneath the sill or eaves flashings to protect against rainwater getting behind the cladding construction during the stormy weather



Product name Standard length Special range Band width Minimum values Weight Unit

#### Storm flashing CA1ST2X

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m²

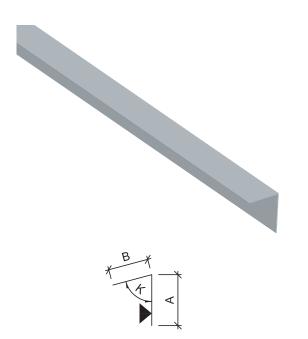
3000 mm 150–4000 mm Depends on A, B measures A: 12 B: 12 -

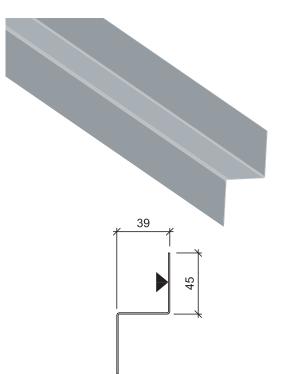
#### • Materials, coatings and colours 1,0 mm Steel Cor-Ten A

Minimum order sizes: - no limitations

#### Intended use

It is installed underneath the sill or eaves flashings to protect against rainwater getting behind the cladding construction during the stormy weather





Product name	Support
Standard length	200 mm
Band width	Depend
Minimum values	A: 10 B:
Weight	-
Unit	m²

Support flashing CA1SU1X 200 mm Depends on A, B measures A: 10 B: 10

#### • Materials, coatings and colours

0,6 mm 0,7 mm Steel Aluminum

	Colour chart	Coating	Colour
	Standard chart	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
		HIARC Matt	RR40, RR41, RR45
Steel	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

Minimum order sizes:

- Standard chart: no limitations
- Colorful chart: decided on a project basis

#### Intended use

It is installed underneath the large sill flashings for supporting purpose

#### Product properties

Product name
Standard length
Special range
Band width
Weight
Unit

1,2 mm

1,5 mm

**Support flashing CA1SU2** 3000 mm 150–4000 mm 125 mm 1,2 kg/m m

#### • Materials, coatings and colours

Steel, zinc coated steel Aluminum

	Colour chart	Coating	Colour
	Standard	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
	chart	HIARC Matt	RR40, RR41, RR45
Steel	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

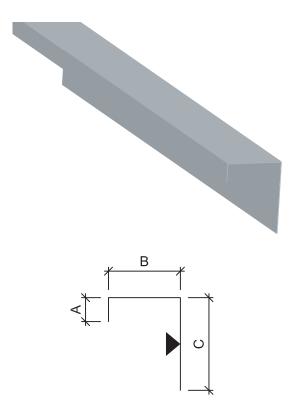
Minimum order sizes:

- Standard chart: no limitations

- Colorful chart: decided on a project basis

#### Intended use

It supports the the upper row of cladding lamellas, if the upper edge of lamella is removed.



## Product properties Product name

Product name	Reverse flashing CA1R1X
Standard length	200 mm
Band width	Depends on A, B, C measures
Minimum values	A: 10 B: 12 C: 10
Weight	-
Unit	m²

#### • Materials, coatings and colours 0,6 mm Steel

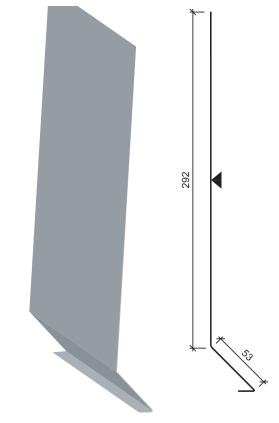
	Colour chart	Coating	Colour
	Standard	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
	chart	HIARC Matt	RR40, RR41, RR45
Steel	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

Minimum order sizes:

- Standard chart: no limitations
- Colorful chart: decided on a project basis

#### Intended use

To protect against rainwater getting behind the facade cladding in case of short eaves.



Product name Standard length Band width Weight Unit Joint piece CA1J1 90 mm 358 mm 0,15 kg/pcs (steel) pcs

#### • Materials, coatings and colours

0,6 mm 0,7 mm Steel Aluminum

	Colour chart	Coating	Colour
	Standard	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
	chart	HIARC Matt	RR40, RR41, RR45
Steel	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

Minimum order sizes:

- Standard chart: no limitations

- Colorful chart: decided on a project basis

#### Intended use

Joint piece for Lamella sharp 40

#### • **Product properties** Product name Standard length Band width

Weight

Unit

Joint piece CA1J1X 90 mm Effective height size + 58 mm m<sup>2</sup>

varying dimension

#### • Materials, coatings and colours

0,6 mm Steel 0,7 mm Aluminum

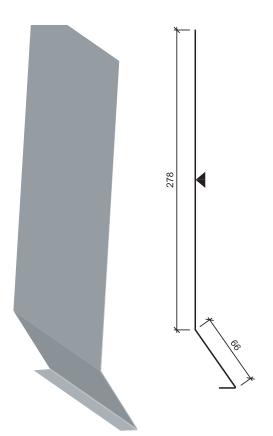
	Colour chart	Coating	Colour
	Standard	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
	chart	HIARC Matt	RR40, RR41, RR45
Steel	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

Minimum order sizes:

- Standard chart: no limitations
- Colorful chart: decided on a project basis

#### Intended use

Joint piece for Lamella sharp 40



Product name Standard length Band width Weight Unit **Joint piece CA1J2** 90 mm 358 mm 0,15 kg/pcs (steel) pcs

#### • Materials, coatings and colours

0,6 mm 0,7 mm Steel Aluminum

	Colour chart	Coating	Colour
	Standard	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
	chart	HIARC Matt	RR40, RR41, RR45
Steel	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

Minimum order sizes:

- Standard chart: no limitations
- Colorful chart: decided on a project basis

#### Intended use

Joint piece for Lamella sharp 45

#### • Product properties Product name Standard length Band width Weight

Unit

Joint piece CA1J2X 90 mm Effective height size + 58 mm m<sup>2</sup>

varying dimension

#### • Materials, coatings and colours

0,6 mm Steel 0,7 mm Aluminum

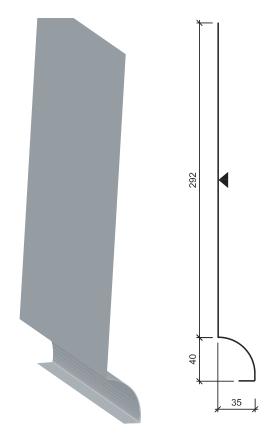
	Colour chart	Coating	Colour
	Standard	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
	chart	HIARC Matt	RR40, RR41, RR45
Steel	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

Minimum order sizes:

- Standard chart: no limitations
- Colorful chart: decided on a project basis

#### Intended use

Joint piece for Lamella sharp 45



Product name Standard length Band width Weight Unit Joint piece CA1J4 90 mm 363 mm 0,15 kg/pcs (steel) pcs

#### • Materials, coatings and colours

0,6 mm 0,7 mm Steel Aluminum

	Colour chart	Coating	Colour
	Standard	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
	chart	HIARC Matt	RR40, RR41, RR45
Steel	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

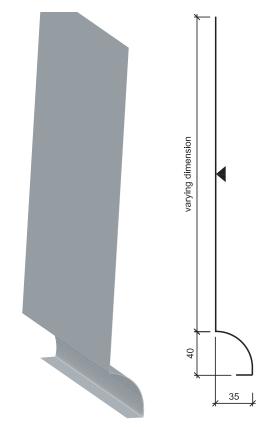
Minimum order sizes:

- Standard chart: no limitations

- Colorful chart: decided on a project basis

#### Intended use

Joint piece for Lamella smooth 50



Product properties
 Product name
 Standard length
 Band width
 Weight
 Unit

Joint piece CA1J4X 90 mm Effective height size + 63mm m<sup>2</sup>

#### • Materials, coatings and colours

0,6 mm	Steel
0,7 mm	Aluminum

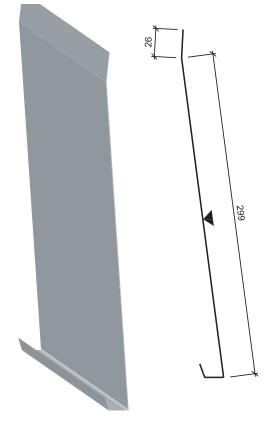
	Colour chart	Coating	Colour
Steel	Standard chart	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
		HIARC Matt	RR40, RR41, RR45
	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

Minimum order sizes:

- Standard chart: no limitations
- Colorful chart: decided on a project basis

#### Intended use

Joint piece for Lamella smooth 50



Product name	Joint piece CA1J6
Standard length	90 mm
Band width	356 mm
Weight	0,15 kg/pcs (steel)
Unit	pcs

#### • Materials, coatings and colours

0,6 mm 0,7 mm Steel Aluminum

	Colour chart	Coating	Colour
	Standard chart	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
		HIARC Matt	RR40, RR41, RR45
Steel	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

Minimum order sizes:

- Standard chart: no limitations

- Colorful chart: decided on a project basis

#### Intended use

Joint piece for Lamella lap 60

• Product properties Product name

Standard length Band width Weight Unit Joint piece CA1J7 90 mm 349 mm 0,15 kg/pcs (steel) pcs

295

#### • Materials, coatings and colours

0,6 mm 0,7 mm Steel Aluminum

	Colour chart	Coating	Colour
	Standard chart	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
		HIARC Matt	RR40, RR41, RR45
Steel	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

Minimum order sizes:

- Standard chart: no limitations

- Colorful chart: decided on a project basis

#### Intended use

Joint piece for Lamella peak 90

Product properties
Product name
Standard length
Band width

Weight

Unit

Joint piece CA1J7X 90 mm Effective height size + 49 mm m<sup>2</sup>

varying dimension

#### • Materials, coatings and colours

0,6 mm	Steel
0,7 mm	Aluminum

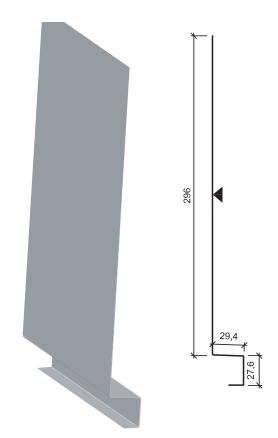
	Colour chart	Coating	Colour
Steel	Standard chart	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
		HIARC Matt	RR40, RR41, RR45
	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
Alum		Powder paint	RR, RAL and NCS colours available by request

Minimum order sizes:

- Standard chart: no limitations
- Colorful chart: decided on a project basis

#### Intended use

Joint piece for Lamella peak 90



Product name Standard length Band width Weight Unit Joint piece CA1J8 90 mm 367 mm 0,15 kg/pcs (steel) pcs

#### • Materials, coatings and colours

0,6 mm 0,7 mm Steel Aluminum

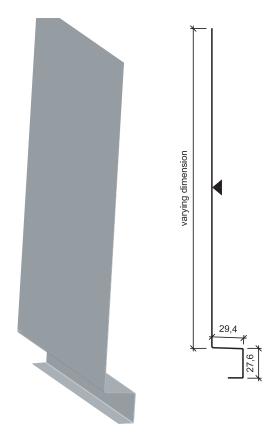
	Colour chart	Coating	Colour
	Standard chart	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
		HIARC Matt	RR40, RR41, RR45
Steel	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful	PVDF	RAL and NCS colours available by request
Alum	chart	Powder paint	RR, RAL and NCS colours available by request

Minimum order sizes:

- Standard chart: no limitations
- Colorful chart: decided on a project basis

#### Intended use

Joint piece for Lamella straight 100



Product properties
 Product name
 Standard length
 Band width
 Weight
 Unit

Joint piece CA1J8X 90 mm Effective height size + 67 mm m<sup>2</sup>

#### • Materials, coatings and colours

0,6 mm	Steel
0,7 mm	Aluminum

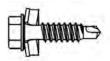
	Colour chart	Coating	Colour
Steel	Standard chart	HIARC	RR20, RR21, RR22, RR23, RR40, RR41, RR45
		HIARC Matt	RR40, RR41, RR45
	Colourful chart	HIARC & Powder paint	RR11, RR24, RR26, RR29, RR30, RR31, RR32,RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
		Powder paint	RAL and NCS colours available by request
Aluminum	Colourful chart	PVDF	RAL and NCS colours available by request
		Powder paint	RR, RAL and NCS colours available by request

Minimum order sizes:

- Standard chart: no limitations
- Colorful chart: decided on a project basis

#### Intended use

Joint piece for Lamella straight 100



Product name: **Screw S3H48022D02S4C** Size: diameter 4,8 mm, length 22 mm Head: 8 mm, hexagon Package size: 250 pcs

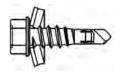
#### Material

Screw: Austenitic stainless steel Washer: 14 mm stainless steel with vulcanized EPDM rubber

#### Intended use

fixation of starting fillets, rainscreen panels, lamellas and cover flashings, eaves and storm flashings, joint and corner flashings

Application range: steel max. 2 x 1,0 mm pre-perforated detail to 1,5 mm steel support stud



#### Product properties

Product name: **Screw S3H60022D03S4D** Size: diameter 6 mm, length 22 mm Head: 8 mm, hexagon Package size: 500 pcs

#### Material

Screw: Austenitic stainless steel Washer: 16 mm stainless steel with vulcanized EPDM rubber

#### Intended use

fixation of starting fillets, rainscreen panels, lamellas and cover flashings, eaves and storm flashings, joint and corner flashings

Application range: steel max. 2 x 1,5 mm



#### • Product properties

Product name: **Screw S3H4825D4S9.5** Size: diameter 4,8 mm, length 25 mm Head: 1/4 " (6,35mm), hexagon Drilling capacity: 4 mm Package size: no limitations

#### Material

Screw: Austenitic stainless steel Washer: 9,5 mm aluminium with vulcanized EPDM rubber

#### Intended use

fixation of design profiles, joint and corner flashings of design profiles

#### Note

self-drilling screw



Product properties
 Product name: Screw S3H48035W0S4C
 Size: diameter 4,8 mm, length 35 mm
 Head: 8 mm, hexagon
 Drilling capacity: 3 mm
 Package size: 250

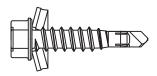
#### Material

Screw: Austenitic stainless steel Washer: 14 mm stainless steel with vulcanized EPDM rubber

#### Intended use

fixation of sill and cover flashings to window or door frames, support studs of Cor-Ten rainscreens to timber, support studs of lamellas to adjustable fastener

• Note



Product name: **Screw S3H60029D03S6** Size: diameter 6 mm, length 29 mm Head: 8 mm, hexagon Drilling capacity: 3 mm Package size: 500 pcs

#### Material

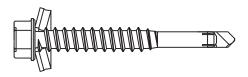
Screw: Austenitic stainless steel Washer: 16 mm, austenitic stainless steel with vulcanized EPDM rubber

#### Intended use

fixation of Cor-Ten rainscreens, lamellas, joint and corner

#### Note

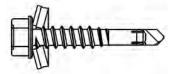
self-drilling screw



- Product properties
   Product name: Screw S3H60050D03S6
   Size: diameter 6 mm, length 50 mm
   Head: 8 mm, hexagon
   Drilling capacity: 3 mm
   Package size: 500 pcs
- Material Screw: Austenitic stainless steel Washer: 16 mm, austenitic stainless steel with vulcanized EPDM rubber
- Intended use

fixation of support studs for Cor-Ten rainscreens, plinth flashing

 Note self-drilling screw



- Product properties
   Product name: Screw S3H55031D05S6D
   Size: diameter 5,5 mm, length 31 mm
   Head: 8 mm, hexagon
   Drilling capacity: 5 mm
   Package size: 500 pcs
- Material

Screw: Austenitic stainless steel Washer: 16 mm, austenitic stainless steel with vulcanized EPDM rubber

#### Intended use

fixation of support studs of Cor-Ten rainscreens and design profiles to adjustable fastener

#### Note

self-drilling screw

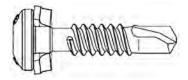


- Product properties Product name: Screw S3R48026W01A0E Size: diameter 4,8 mm, length 26 mm Head: Torx T25 Package size: 1000 pcs
- Material

Screw: Austenitic stainless steel Washer: 10 mm, austenitic stainless steel with vulcanized EPDM rubber

Intended use

fixation of design profiles to timber support studs



Product name: **Screw S3R48022D02A0C** Size: diameter 4,8 mm, length 22 mm Head: Torx T25 Package size: 250 pcs

#### • Material

Screw: Austenitic stainless steel Washer: 10 mm, austenitic stainless steel with vulcanized EPDM rubber

#### Intended use

fixation of design profiles

#### • Note

self-drilling screw

#### 

#### Product properties

Product name: **Sealing strip EA3SS410** Size: width 10 mm, thickness 4 mm

Material

closed-cell polyethylene plastic, one-sided adhesive tape

#### Intended use

installed between the window or door frames and cover flashings.



- Product properties Product name: Separating piece EPDM CA3SP814 Size: width 14 mm, thickness 8 mm
- Material EPDM rubber, hardness 65 °shA
- Intended use Installed into the fixation holes of Cor-Ten facade cassettes for separation purpose.



### Product properties

Product name: **Separating strip EPDM CA3SE410** Size: width 10 mm, thickness 4 mm

#### Material

EPDM cellular rubber, one-sided glass fibre reinforced adhesive tape

#### Intended use

To separate the Cor-Ten design profiles and support studs. Installed between the building wall and Cor-Ten support studs. To separate the Cor-Ten flashings and facade cladding.



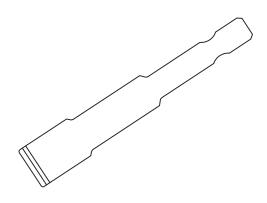
Product properties
 Product name: Separating strip EPDM CA3SE420
 Size: width 20 mm, thickness 4 mm

#### • Material

EPDM cellular rubber, one-sided glass fibre reinforced adhesive tape

#### Intended use

To separate Cor-Ten design profiles in overlapped areas. Installed between the building wall and Cor-Ten support studs or to separate Cor-Ten flashings and support studs.



• **Product properties** Product name: **Fastening socket CA21165** Size: diameter 11 mm, length 65 mm Head: '1 / 4 '' (6.35 mm), hexagon

#### • Intended use To fasten the S3H4825D4S9.5 screws.



#### Product name: Repair paint 0,33 L RA6RP033

Gloss: Semi-gloss Colours: RR11, 20, 22, 24, 29, 30, 32, 33, 34, 35, 37, 40, 42, 43 Package size: 1 tin (0.33 l)

#### Intended use

For re-painting scratched colour coated steels.



# Product properties Product name: Repair paint 0,1 | RA6RP01 Gloss: Matt Colours: RR11, RR20, RR22, RR23, RR25, RR29, RR30, RR32, RR33, RR34, RR35, RR36 RR37, RR40, RR41, RR42, RR45 Package size: 1 bottle (0,1 l)

#### Intended use

For touch-up painting of scratched colour coated steels.



#### • Product properties

Product name: **Repair paint matt 24ml RA6RP0024M** Gloss: Matt Colours: RR11, 20, 21, 22, 23, 25, 29, 30, 32, 33, 35, 36, 37, 40, 41, 43, 44, 45, 750,

Package size: 1 bottle (24 ml)

#### Intended use

For touch-up painting of scratched colour coated steels.



#### • Product properties

Product name: **Repair paint matt 30ml RA6RP0030M** Gloss: Matt Colours: RR11, 21, 22, 23, 29, 32, 33, 750 Package size: 1 bottle (30 ml)

#### Intended use

For touch-up painting of scratched colour coated steels.

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